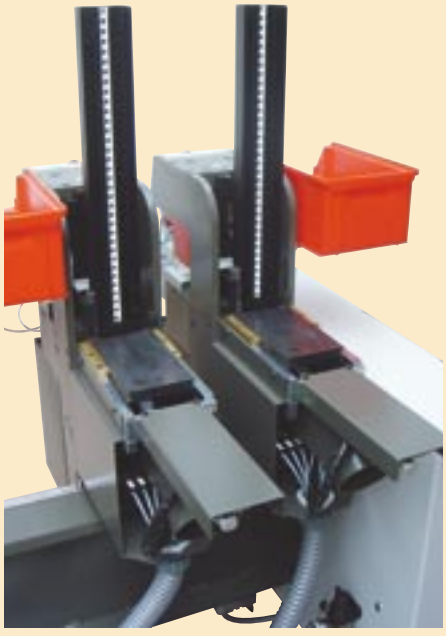
GANNOmat

Experess S2/RTA

Fully automatic drilling and inserting machine for RTA-fittings

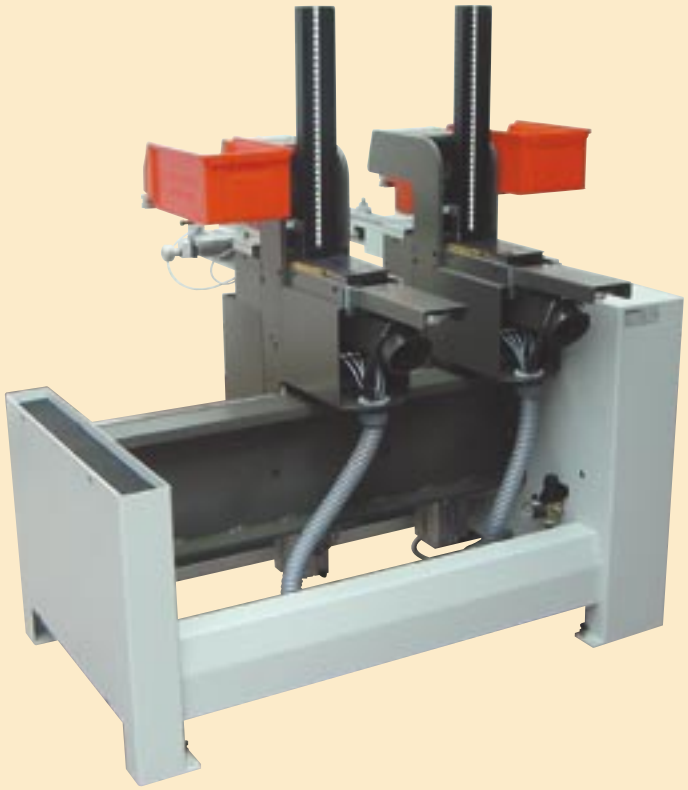


Electronic Control with program selector switch:

A: for work pieces with measurement between the two stations of min. 180 mm to max. 800 mm.

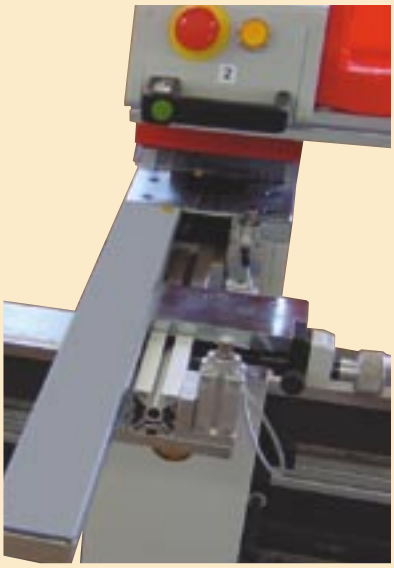
B: for workpieces with measurement between the two stations less than 180 mm.

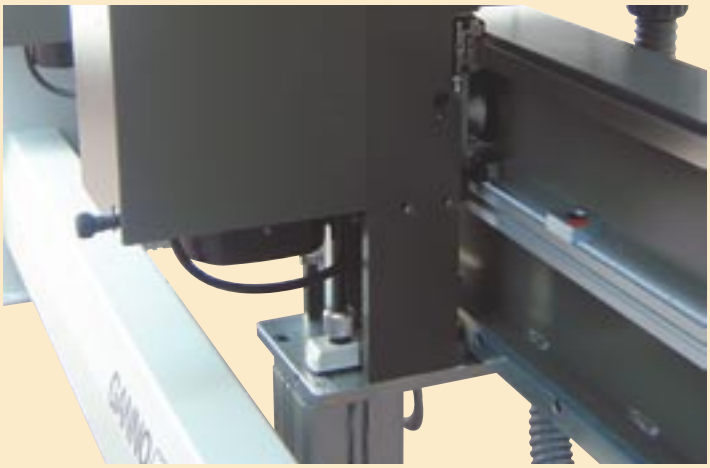
Standard: individual working without pneumatic side stops.



Important advantages:

- Left-sided drilling/inserting station is fixed.
- Right-sided drilling/inserting station is easily movable by hand on profile linear bearings, and is pneumatically locked at the designated position.
- Adjustment of the measurement between the drilling/inserting stations is determined by scale and/or pre-positioned program stops.
- Safety control with metal detector to prevent drilling into pre-inserted fittings.
- Side stops and boring depth settings by mechanical digital counters.
- Profile linear bearing guideways for drilling and inserting operation.
- Pneumatic brake with fast advance and controlled drilling speed assuring chip-free drilling and quick cycle time.
- Magazines conveniently located to facilitate loading from the front of the machine during operation.
- Quick change for magazines and inserting dies.
- Automatically controlled side stops by program selector switch and work piece location sensor.





TECHNICAL DATA:

Drilling head with 2 spindles (Y-Axis, pitch 32 mm)
Magazine for approx. 35 KD fittings

Working width	min: 180 mm, max: 800 mm
Time per operating- cycle (drilling/ inserting)	approx. 4 sec.
Working height of the machine	900 mm
Spindle speed	3400 Rqm.
Drill shank diameter	Ø 10 mm
Motor power	2 x 2 HP, 220 V, 60 Hz
Exhaust device with tube	Ø 100 mm
Compressed air connection	6 bar
Weight	approx. 400 kg

GANNOmat **because quality has a future**

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